## CABOT CORPORATION RECONCILIATION OF NON-GAAP FINANCIAL MEASURES

	Fiscal 2013 <sup>(A)</sup>						
	D	ec. Q	Mar. Q	Jun. Q	Sept. Q	FY	2013
Reconciliation of Adjusted EPS to GAAP EPS							
Net income per share attributable to Cabot Corporation	\$	0.31				\$	0.31
Less: Net income per share from discontinued operations		(0.02)					(0.02
Net income per share from continuing operations	\$	0.33				\$	0.33
Less: Certain items after tax		(0.33)					(0.33
Adjusted earnings per share	\$	0.66				\$	0.66

	Fiscal 2013						
	De	ec. Q	Mar. Q	Jun. Q	Sept. Q	FY	2013
Reconciliation of Segment EBIT to Segment EBITDA Margin							
Total Segment EBIT	\$	90				\$	90
Plus: Total Depreciation & Amortization	\$	49				\$	49
Plus: Adjustments to Depreciation <sup>(B)</sup>	\$	1				\$	1
Less: Unallocated Corporate Costs	\$	(13)				\$	(13)
EBITDA	\$	127				\$	127
	De	ec. Q	Mar. Q	Jun. Q	Sept. Q	FY	2013
Reinforcement Materials EBIT	\$	50				\$	50
Plus: Depreciation & Amortization	\$	22				\$	22
Reinforcement Materials EBITDA	\$	72				\$	72
Reinforcement Materials Sales	\$	475				\$	475
Reinforcement Materials EBITDA Margin		15%					15%
	De	ec. Q	Mar. Q	Jun. Q	Sept. Q		2013
Performance Materials EBIT	\$	26				\$	26
Plus: Depreciation & Amortization	\$	12				\$	12
Performance Materials EBITDA	\$	38				\$	38
Performance Materials Sales	\$	196				\$	196
Performance Materials EBITDA Margin		19%					19%
	De	ec. Q	Mar. Q	Jun. Q	Sept. Q	FY	2013
Advanced Technologies EBIT	\$	7				\$	7
Plus: Depreciation & Amortization	\$	2				\$	2
Advanced Technologies EBITDA	\$	9				\$	9
Advanced Technologies Sales	\$	38				\$	38
Advanced Technologies EBITDA Margin		24%					24%
	De	ec. Q	Mar. Q	Jun. Q	Sept. Q	FY	2013
Purification Solutions EBIT	\$	7				\$	7
Plus: Depreciation & Amortization	\$	13				\$	13
Purification Solutions EBITDA	\$	20				\$	20
Purification Solutions Sales	\$	93				\$	93
Purification Solutions EBITDA Margin		22%					22%

Calculation of Free Cash Flow Segment EBIT		Fiscal 2013							
	De	ec. Q	Mar. Q	Jun. Q	Sept. Q	FY	2013		
	\$	90				\$	90		
Less: Unallocated Corporate Costs		(13)				\$	(13)		
Adjusted segment EBIT	\$	77				\$	77		
Adjusted segment earnings after tax		56					56		
Plus: Total Depreciation & Amortization		49					49		
Plus: Adjustments to Depreciation <sup>(B)</sup>		1					1		
Less: Change in Net Working Capital		(88)					(88)		
Less: CapEX		(62)					(62)		
Free Cash Flow	\$	(44)				\$	(44)		

accelerated depreciation expense not allocated to a business.

	Fiscal 2013				
		Dec. Q	Mar. Q	Jun. Q	Sept. Q
Adjusted ROIC (C)					
Twelve month rolling adjusted net income excluding certain items	\$	272			
Five quarter rolling average of adjusted invested capital	\$	2,520			
Adjusted ROIC		11%			
<sup>(C)</sup> The definition of Adjusted ROIC is provided in Item 6. of our most rec	ent Annu	al Report	on Form 10	K.	